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### Statement of Verification

BREG EN EPD No.: 000135 ECO EPD Ref. No. 000429

Issue 02

BRE/Global

FPD

This is to verify that the

### **Environmental Product Declaration**

provided by:

Izmir Demir Celik Sanayi A.S. (member of UK CARES)

is in accordance with the requirements of:

EN 15804:2012+A1:2013

and

BRE Global Scheme Document SD207

This declaration is for: Carbon Steel reinforcing bar (Secondary production route scrap)

### **Company Address**

Nemrut Caddesi No.2 Horozgedigi Koyu, 35807 Aliaga Izmir Turkey







Laura Critien

Signed for BRE Global Ltd

26 November 2019

Operator

26 November 2019 Date of this Issue

25 November 2022 Expiry Date



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### **Environmental Product Declaration**

### **EPD Number:** 000135

### **General Information**

EPD Programme Operator	Applicable Product Category Rules
BRE Global Watford, Herts WD25 9XX United Kingdom	BRE Environmental Profiles 2013 Product Category Rules for Type III environmental product declaration of construction products to EN 15804:2012+A1:2013
Commissioner of LCA study	LCA consultant/Tool
UK CARES Pembroke House 21 Pembroke Road Sevenoaks Kent, TN13 1XR UK	UK CARES EPD Tool thinkstep UK Ltd Euston Tower - Level 33, 286 Euston Road London, NW1 3DP www.thinkstep.com
Declared/Functional Unit	Applicability/Coverage
1 tonne of carbon steel reinforcing bars manufactured by the secondary (scrap-based) production route as used within concrete structures for a commercial building.	Manufacturer-specific product
ЕРД Туре	Background database
Cradle to Gate with options	GaBi
Demonstra	ation of Verification
CEN standard EN 1	5804 serves as the core PCR <sup>a</sup>
Independent verification of the declara □Internal	ation and data according to EN ISO 14025:2010
(Where appropri	riate <sup>b</sup> ) Third party verifier: ne Anderson
a: Product category rules b: Optional for business-to-business communication; mandatory	for business-to-consumer communication (see EN ISO 14025:2010, 9.4)
Co	mparability
EN 15804:2012+A1:2013. Comparability is further dep	programmes may not be comparable if not compliant with endent on the specific product category rules, system boundaries ause 5.3 of EN 15804:2012+A1:2013 for further guidance

#### Information modules covered

	Product			ruction	Use stage Related to the building fabric Related to the building			End-of-life		Benefits and loads beyond the system boundary						
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Raw materials supply	Transport	Manufacturing	Transport to site	Construction – Installation	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	Deconstruction demolition	Transport	Waste processing	Disposal	Reuse, Recovery and/or Recycling potential
V	V	V	V	V	V	$\overline{\mathbf{A}}$	$\checkmark$	V	V	V	V	V	$\checkmark$	V	$\overline{\mathbf{A}}$	V

Note: Ticks indicate the Information Modules declared.

#### Manufacturing site(s)

Izmir Demir Celik Sanayi A.S. (member of UK CARES)

Nemrut Caddesi No.2 Horozgedigi Koyu, 35807 Aliaga Izmir Turkey

### **Construction Product:**

#### **Product Description**

Reinforcing steel bar (according to product standards listed in Sources of Additional Information) that is obtained from scrap, melted in an Electric Arc Furnace (EAF) followed by hot rolling.

The declared unit is 1 tonne of carbon steel reinforcing bars as used within concrete structures for a commercial building.

#### **Technical Information**

Property	Value, Unit
Production route	EAF
Density	7850 kg/m <sup>3</sup>
Modulus of elasticity	200000 N/mm <sup>2</sup>
Weldability (Ceq)	max 0.50 %
Yield strength (as per BS 4449:2005)	min 500 N/mm <sup>2</sup>
Tensile strength (as per BS 4449:2005)	min 540 N/mm <sup>2</sup> (Tensile strength/Yield Strength $\ge$ 1.08)
Surface geometry (Relative rib area, $f_R$ as per BS 4449:2005)	min 0.040 for Bar Size >6mm & ≤12mm min 0.056 for Bar Size>12
Agt (% total elongation at maximum force as per BS 4449:2005)	min 5 %
Re-bend test (as per BS 4449:2005)	Pass
Fatigue test (as per BS 4449:2005)	Pass
Recycled content (as per ISO 14021:2016)	98.9 %

#### **Main Product Contents**

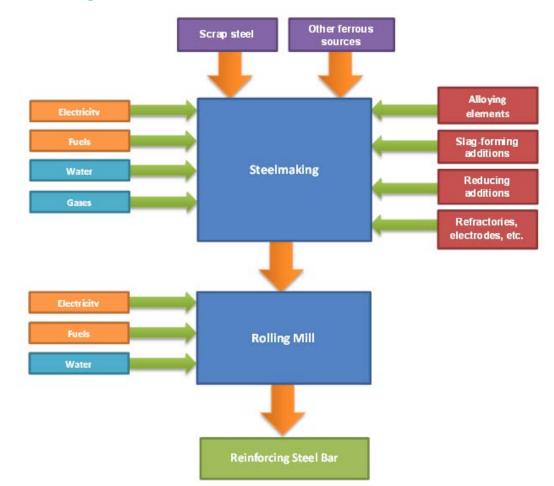
Material/Chemical Input	%
Fe	97
C, Mn, Si, V, Ni, Cu, Cr, Mo and others	3

#### **Manufacturing Process**

Scrap metal is melted in an electric arc furnace to obtain liquid steel. This is then refined to remove impurities and alloying additions can be added to give the required properties.

Hot metal (molten steel) from the EAF is then cast into steel billets before being sent to the rolling mill where they are rolled and shaped to the required dimensions for the finished bars and coils of reinforcing steel.

#### **Process flow diagram**



#### **Construction Installation**

Processing and proper use of reinforcing steel products depends on the application and should be made in accordance with generally accepted practices, standards and manufacturing recommendations.

During transport and storage of reinforcing steel products the usual requirements for securing loads is to be observed.

#### **Use Information**

The composition of the reinforcing steel products does not change during use.

Reinforcing steel products do not cause adverse health effects under normal conditions of use.

No risks to the environment and living organisms are known to result from the mechanical destruction of the reinforcing steel bar product itself.

#### End of Life

Reinforcing steel products are not reused at end of life but can be recycled to the same (or higher/lower) quality of steel depending upon the metallurgy and processing of the recycling route.

It is a high value resource, so efforts are made to recycle steel scrap rather than disposing of it at EoL. A recycling rate of 92% is typical for reinforcing steel bar products.

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### Life Cycle Assessment Calculation Rules

#### **Declared unit description**

The declared unit is 1 tonne of carbon steel reinforcing bars manufactured by the secondary (scrap-based) production route as used within concrete structures for a commercial building (i.e. 1 tonne in use, accounting for losses during fabrication and installation, not 1 tonne as produced).

#### System boundary

The system boundary of the EPD follows the modular design defined by EN 15804. This is a cradle to gate – with all options EPD and thus covers all modules from A1 to C4 and includes module D as well.

Impacts and aspects related to losses/wastage (i.e. production, transport and waste processing and end-of-life stage of lost waste products and materials) are considered in the modules in which the losses/wastage occur.

Once steel scrap has been collected for recycling it is considered to have reached the end of waste state.

#### Data sources, quality and allocation

Data Sources: Manufacturing data of the period 01/01/2018-31/12/2018 has been provided by Izmir Demir Celik Sanayi A.S. (member of UK CARES).

Data Quality: Data quality can be described as good. Background data are consistently sourced from thinkstep databases. The primary data collection was thorough, considering all relevant flows and these data have been verified by UK CARES.

Allocation: EAF slag and mill scale are produced as co-products from the steel manufacturing process. Impacts are allocated between the steel, the slag and the mill scale based on economic value.

Production losses of steel during the production process are recycled in a closed loop offsetting the requirement for external scrap. Specific information on allocation within the background data is given in the GaBi datasets documentation (/GaBi 8 2019/).

#### **Cut-off criteria**

On the input side all flows entering the system and comprising more than 1% in total mass or contributing more than 1% to primary energy consumption are considered. All inputs used as well as all process-specific waste and process emissions were assessed. For this reason, material streams which were below 1% (by mass) were captured as well. In this manner the cut-off criteria according to the BRE guidelines are fulfilled.

#### **LCA Results**

(MND = module not declared; MNR = module not relevant; INA = indicator not assessed; AGG = aggregated)

Parameters	describing e	enviro	nmental	impacts					
			GWP	ODP	AP	EP	POCP	ADPE	ADPF
			kg CO <sub>2</sub> equiv.	kg CFC 11 equiv.	kg SO₂ equiv.	kg (PO <sub>4</sub> ) <sup>3-</sup> equiv.	kg C₂H₄ equiv.	kg Sb equiv.	MJ, net calorific value.
	Raw material supply	A1	AGG	AGG	AGG	AGG	AGG	AGG	AGG
Product stage	Transport	A2	AGG	AGG	AGG	AGG	AGG	AGG	AGG
Flouuci slage	Manufacturing	A3	AGG	AGG	AGG	AGG	AGG	AGG	AGG
	Total (of product stage)	A1-3	753	1.07E-06	2.74	0.272	0.192	8.16E-05	8.91E+03
Construction	Transport	A4	16.6	2.74E-15	3.62E-02	9.03E-03	-1.17E-02	1.28E-06	225
process stage	Construction	A5	86.3	1.06E-07	0.29	3.17E-02	1.48E-02	9.45E-06	1.05E+03
	Use	B1	0	0	0	0	0	0	0
	Maintenance	B2	0	0	0	0	0	0	0
	Repair	B3	0	0	0	0	0	0	0
Use stage	Replacement	B4	0	0	0	0	0	0	0
	Refurbishment	B5	0	0	0	0	0	0	0
	Operational energy use	B6	0	0	0	0	0	0	0
	Operational water use	B7	0	0	0	0	0	0	0
	Deconstruction, demolition	C1	2.05	2.89E-16	2.97E-03	4.22E-04	3.27E-04	5.71E-08	28.3
End of life	Transport	C2	39.6	6.44E-15	0.127	3.19E-02	-3.33E-02	2.94E-06	536
	Waste processing	C3	0	0	0	0	0	0	0
	Disposal	C4	1.19	6.92E-15	7.14E-03	8.09E-04	5.57E-04	4.38E-07	16.7
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	349	-2.18E-12	0.818	7.24E-02	0.106	-2.15E-05	2.77E+03

GWP = Global Warming Potential; ODP = Ozone Depletion Potential;

AP = Acidification Potential for Soil and Water;

EP = Eutrophication Potential;

POCP = Formation potential of tropospheric Ozone; ADPE = Abiotic Depletion Potential – Elements; ADPF = Abiotic Depletion Potential – Fossil Fuels;

#### LCA Results (continued)

Parameters	describing r	esoui	rce use, pri	mary ener	gy			
			PERE	PERM	PERT	PENRE	PENRM	PENRT
			MJ	MJ	MJ	MJ	MJ	MJ
	Raw material supply	A1	AGG	AGG	AGG	AGG	AGG	AGG
Draduatataa	Transport	A2	AGG	AGG	AGG	AGG	AGG	AGG
Product stage	Manufacturing	A3	AGG	AGG	AGG	AGG	AGG	AGG
	Total (of product stage)	A1-3	1.20E+03	0	1.20E+03	9.08E+03	0	9.08E+03
Construction	Transport	A4	13.1	0	13.1	226	0	226
process stage	Construction	A5	157	0	157	1.07E+03	0	1.07E+03
	Use	B1	0	0	0	0	0	0
	Maintenance	B2	0	0	0	0	0	0
	Repair	В3	0	0	0	0	0	0
Use stage	Replacement	B4	0	0	0	0	0	0
	Refurbishment	B5	0	0	0	0	0	0
	Operational energy use	B6	0	0	0	0	0	0
	Operational water use	B7	0	0	0	0	0	0
	Deconstruction, demolition	C1	8.73E-02	0	8.73E-02	28.4	0	28.4
End of life	Transport	C2	29.6	0	29.6	537	0	537
	Waste processing	C3	0	0	0	0	0	0
	Disposal	C4	2.18	0	2.18	17.2	0	17.2
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	-289	0	-289	2.63E+03	0	2.63E+03

PERE = Use of renewable primary energy excluding renewable primary energy used as raw materials; PERM = Use of renewable primary energy resources used as raw

materials;

PERT = Total use of renewable primary energy resources;

PENRE = Use of non-renewable primary energy excluding nonrenewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources used as raw materials;

PENRT = Total use of non-renewable primary energy resource

#### LCA Results (continued)

Parameters	describing res	ource	use, secondary n	naterials and fuels	s, use of water	
			SM	RSF	NRSF	FW
			kg	MJ net calorific value	MJ net calorific value	m³
	Raw material supply	A1	AGG	AGG	AGG	AGG
Product stage	Transport	A2	AGG	AGG	AGG	AGG
Product stage	Manufacturing	A3	AGG	AGG	AGG	AGG
	Total (of product stage)	A1-3	1.10E+03	1.29E-03	-5.17E-02	2.51
Construction	Transport	A4	0	0	0	2.21E-02
process stage	Construction	A5	109	1.28E-04	-5.11E-03	0.293
	Use	B1	0	0	0	0
	Maintenance	B2	0	0	0	0
	Repair	B3	0	0	0	0
Use stage	Replacement	B4	0	0	0	0
	Refurbishment	B5	0	0	0	0
	Operational energy use	B6	0	0	0	0
	Operational water use	B7	0	0	0	0
	Deconstruction, demolition	C1	0	0	0	2.02E-04
End of life	Transport	C2	0	0	0	0.05
End of life	Waste processing	C3	0	0	0	0
	Disposal	C4	0	0	0	4.34E-03
Potential benefits and oads beyond he system boundaries	Reuse, recovery, recycling potential	D	0	0	0	0.273

SM = Use of secondary material; RSF = Use of renewable secondary fuels;

NRSF = Use of non-renewable secondary fuels; FW = Net use of fresh water

#### LCA Results (continued)

Other enviro	nmental info	rmatic	on describing waste cate	egories	
			HWD	NHWD	RWD
			kg	kg	kg
	Raw material supply	A1	AGG	AGG	AGG
Draduat ataga	Transport	A2	AGG	AGG	AGG
Product stage	Manufacturing	A3	AGG	AGG	AGG
	Total (of product stage)	A1-3	2.47E-01	31.8	6.66E-02
Construction	Transport	A4	1.26E-05	1.83E-02	3.06E-04
process stage	Construction	A5	2.44E-02	13	7.38E-03
	Use	B1	0	0	0
	Maintenance	B2	0	0	0
	Repair	В3	0	0	0
Use stage	Replacement	B4	0	0	0
	Refurbishment	B5	0	0	0
	Operational energy use	B6	0	0	0
	Operational water use	B7	0	0	0
	Deconstructio n, demolition	C1	3.40E-09	3.45E-03	3.34E-05
Final of life	Transport	C2	2.84E-05	4.15E-02	7.23E-04
End of life	Waste processing	C3	0	0	0
	Disposal	C4	2.94E-07	80.1	2.31E-04
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	1.75E-06	5.48	-5.61E-02

HWD = Hazardous waste disposed; NHWD = Non-hazardous waste disposed;

RWD = Radioactive waste disposed

#### LCA Results (continued)

Other enviro	nmental inforr	nation	describing outpu	ut flows – at end o	of life	
			CRU	MFR	MER	EE
			kg	kg	kg	MJ per energy carrier
	Raw material supply	A1	AGG	AGG	AGG	AGG
Product stage	Transport	A2	AGG	AGG	AGG	AGG
Product stage	Manufacturing	A3	AGG	AGG	AGG	AGG
	Total (of product stage)	A1-3	0	0	0	0
Construction	Transport	A4	0	0	0	0
process stage	Construction	A5	0	121	0	0
	Use	B1	0	0	0	0
	Maintenance	B2	0	0	0	0
	Repair	В3	0	0	0	0
Use stage	Replacement	B4	0	0	0	0
	Refurbishment	B5	0	0	0	0
	Operational energy use	B6	0	0	0	0
	Operational water use	B7	0	0	0	0
	Deconstruction, demolition	C1	0	0	0	0
End of life	Transport	C2	0	0	0	0
End of life	Waste processing	C3	0	920	0	0
	Disposal	C4	0	0	0	0
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0	0	0	0

CRU = Components for reuse; MFR = Materials for recycling MER = Materials for energy recovery; EE = Exported Energy

### Scenarios and additional technical information

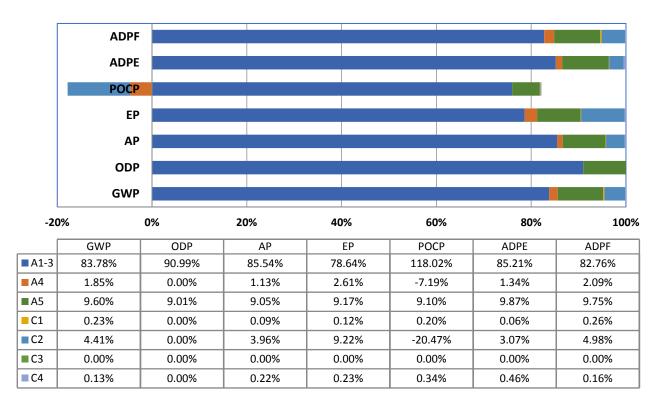
Scenario	Parameter	Units	Results
	Transport to the fabricators and on to the construction site; i and products. Road transport distance for rolled steel to fabri for steel construction forms to site are assumed to be 100 km	icators and road	transport distance
	Truck trailer - Fuel	L/km	1.56
A4 – Transport to the ouilding site	Distance	km	350
	Capacity utilisation (including empty returns)	%	85
	Bulk density of transported products	kg/m³	7850
45 – Installation in he building	Fabrication into reinforcing steel products and installation in all materials, products and energy, as well as waste process disposal of final residues during the construction stage. Insta into the building is assumed to result in 10% wastage (deter losses reported by the WRAP Net Waste Tool [WRAP 2017] requires 15.34 kWh/tonne finished product, and that there is process.	ing up to the end allation of the fab mined based on t )). It is assumed t	-of-waste state o ricated product ypical installation hat fabrication
	Ancillary materials for installation - Waste material from fabrication, losses per tonne of construction steel forms	%	2
	Energy Use - Energy per tonne required to fabricate construction steel forms	kWh	15.34
	Waste materials from installation wastage	%	10
31 - Use	No impacts occur during use.		
32 – Maintenance	No maintenance required		
33 – Repair	No repair process required		
B4 – Replacement	No replacement considerations required		
B5 – Refurbishment	No refurbishment process required		
Reference service life	Reinforcing steel products are used in the main building stru- will equal the lifetime of the building. The Concrete Society f BS EN 1990, which specifies "building structures and other lifetime of 50 years (The Concrete Society, n.d.; BSI, 2005). EPD is assumed to be 50 years.	ollows the definiti	ons provided in es" as having a
	Reference service life	Years	50
36 – Use of energy; 37 – Use of water	No water or energy required during use stage related to the	operation of the t	building
C1 to C4 End of life,	The end-of-life stage starts when the construction product is deconstructed from the building or construction works and d function. This stage comprises: de-construction, demolition; waste processing for reuse, recovery and/or recycling; dispo	oes not provide a transport to wast	ny further
	Waste for recycling - Recovered steel from crushed concrete	%	92

Scenarios and	additional technical information		
Scenario	Parameter	Units	Results
	Waste for energy recovery - Energy recovery is not considered for this study as most end of life steel scrap is recycled, while the remainder is landfilled	-	-
	Waste for final disposal - Unrecoverable steel lost in crushed concrete and sent to landfill	%	8
	Portion of energy assigned to rebar from energy required to demolish building, per tonne	MJ	24
	Transport to waste processing by Truck - Fuel consumption	L/km	1.56
	Transport to waste processing by Truck – Distance	km	463
	Transport to waste processing by Truck – Capacity utilisation	%	85
	Transport to waste processing by Truck – Density of Product	kg/m <sup>3</sup>	7850
	Transport to waste processing by Container ship - Fuel consumption	L/km	0.00401
	Transport to waste processing by Container ship - Distance	km	158
	Transport to waste processing by Container ship – Capacity utilisation	%	50
	Transport to waste processing by Container ship – Density of Product	kg/m³	7850
Module D	It is assumed that 92% of the steel used in the structure is remainder is landfilled. "Benefits and loads beyond the system boundary" (module I benefits and loads resulting from net steel scrap that is used that is collected for recycling at end of life. The resulting scrap credit/burden is calculated based on the (/worldsteel 2011).	D) accounts for the as raw material ir	environmental the EAF and

### Summary, comments and additional information

#### Interpretation

Scrap-based carbon steel rebar of Izmir Demir Celik Sanayi A.S. (member of UK CARES) is made via the EAF route. The bulk of the environmental impacts and primary energy demand is attributed to the manufacturing phase, covered by information modules A1-A3 of EN 15804. For GWP for instance, A1-A3 impacts account for 83.78% overall life cycle impacts for this category.



#### References

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BSI. Sustainability of construction works – Environmental product declarations – Core rules for the product category of construction products. BS EN 15804:2012+A1:2013. London, BSI, 2013.

BSI. Environmental labels and declarations – Type III Environmental declarations – Principles and procedures. BS EN ISO 14025:2010 (identical to ISO 14025:2006). London, BSI, 2010.

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International Energy Agency, Energy Statistics 2018. http://www.iea.org

Kreißig, J. und J. Kümmel (1999): Baustoff-Ökobilanzen. Wirkungsabschätzung und Auswertung in der Steine-Erden-Industrie. Hrsg. Bundesverband Baustoffe Steine + Erden e.V.

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The Concrete Society: Design Working Life. Retrieved from The Concrete Society Web Site: http://www.concrete.org.uk/fingertips-nuggets.asp?cmd=display&id=750

U.S. Geological Survey, Mineral Commodity Summaries, Iron and Steel Slag, January 2014

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London Metal Exchange, Steel Rebar Prices, January 2019. https://www.lme.com/en-gb/metals/ferrous/

REGULATION (EU) No 305/2011 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 9 March 2011 laying down harmonised conditions for the marketing of construction products and repealing Council Directive 89/106/EEC.

CARES SCS Sustainable Constructional Steel Scheme. Appendix 1 – Operational assessment schedule for the sustainable production of steel billets, steel bars/coils and wire rod for further processing into carbon steel bar, coil or rod for the reinforcement of concrete.

CARES SRC Steel for the Reinforcement of Concrete Scheme. Appendix 1 – Quality and operations assessment schedule for carbon steel bars for the reinforcement of concrete including inspection and testing requirements - <u>http://www.ukcares.com/approved-companies</u> - Certificate number of conformance to BS4449 at the time of LCA study – 930401

CARES SRC Steel for the Reinforcement of Concrete Scheme. Appendix 1-N - Quality and operations assessment schedule for carbon steel bars for the reinforcement of concrete for use in nuclear applications and other mega projects including inspection and testing requirements - <u>http://www.ukcares.com/approved-companies</u> - Certificate number of conformance to BS4449 at the time of LCA study – 180401

BS 4449:2005+A3:2016 Steel for the reinforcement of concrete. Weldable reinforcing steel. Bar, coil and decoiled product. Specification.

ASTM A615/A615M – 18 Standard Specification for Deformed and Plain Carbon-Steel Bars for Concrete Reinforcement.

ASTM A706/A706M – 16 - Standard Specification for Deformed and Plain Low-Alloy Steel Bars for Concrete Reinforcement.

ISO 6935-2:2019 - Steel for the reinforcement of concrete - Part 2: Ribbed bars.

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EN 10080:2005 Steel for the reinforcement of concrete. Weldable reinforcing steel. General

DIN 488-2:2009 - Reinforcing steels - Reinforcing steel bars.

NF A35-080-1 Décembre 2013 - Aciers pour béton armé - Aciers soudables - Partie 1: barres et couronnes.

CAN/CSA G30.18-09:2009 Carbon steel bars for concrete reinforcement.

UNE 36065:2011 - Ribbed bars of weldable steel with special characteristics of ductility for the reinforcement of concrete.

UNE 36068:2011 - Ribbed bars of weldable steel for the reinforcement of concrete.

NS 3576-3:2012 - Steel for the reinforcement of concrete - Dimensions and properties - Part 3: Ribbed steel B500NC.

TS 708:2016 - Steel for the reinforcement of concrete - Reinforcing steel.

BDS 9252:2007 - Steel for the reinforcement of concrete - Weldable reinforcing steel B500.

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SI 4466-3:2013 - Steel for the reinforcement of concrete: Ribbed Bars.

GOST R 52544:2006 - Weldable deformed reinforcing rolled products of A500C and B500C classes for reinforcement of concrete constructions. Specifications.

SS 560:2010 - Steel for the reinforcement of concrete – Weldable reinforcing steel – Bar, coil and decoiled product.

CS2:2012 - Steel Reinforcing Bars for the Reinforcement of Concrete.

MS 146:2006 - Hot rolled steel bars for the reinforcement of concrete - Specification.